

ALUCOBOND® easy fiX

PROCESSING BROCHURE | easy fiX 135°/135°



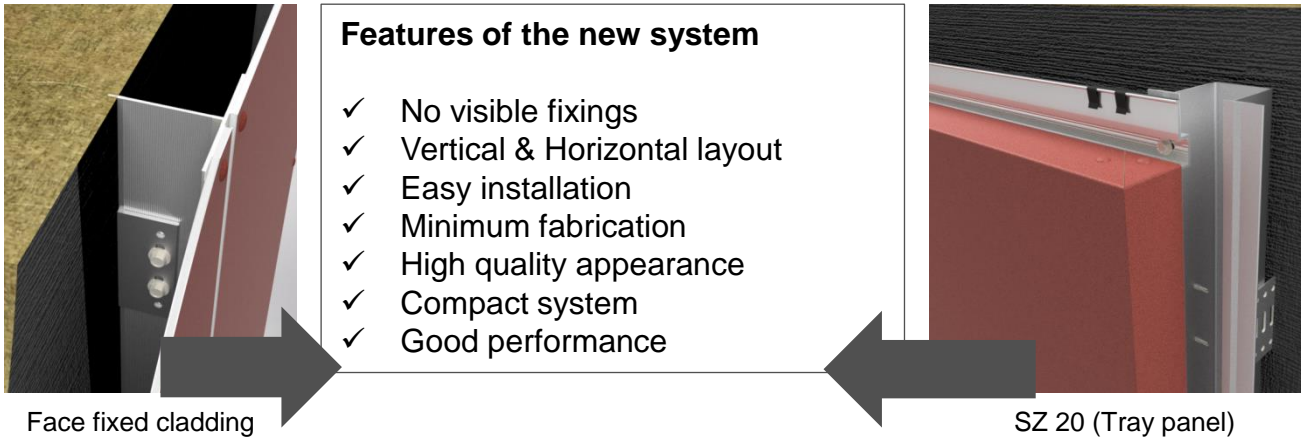
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04. easy fiX 135°/135°	14

GENERAL INFORMATION

The concept of ALUCOBOND® easy fiX is simple

Hybride solution between face fixed panels and cassette solutions



Features of the new system

- ✓ No visible fixings
- ✓ Vertical & Horizontal layout
- ✓ Easy installation
- ✓ Minimum fabrication
- ✓ High quality appearance
- ✓ Compact system
- ✓ Good performance

Face fixed cladding

SZ 20 (Tray panel)

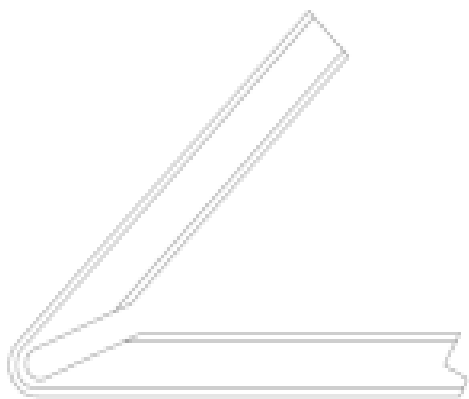
A new solution combining technology, ease of installation and architectural performance for new or renovated buildings.



GENERAL INFORMATION

Concept

The concept of ALUCOBOND® easy fiX is a simple clamping solution with invisible fixing, in combining 2 types of folds



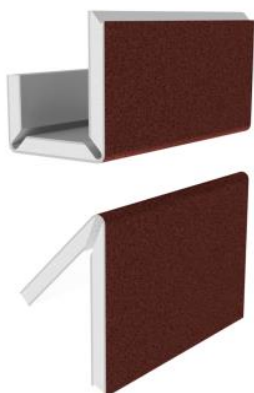
Simple fold 135°



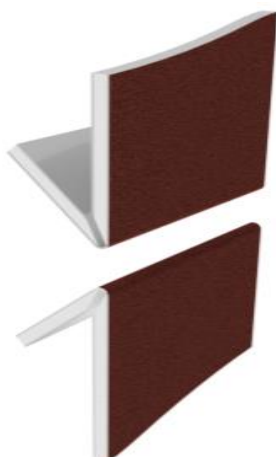
Double fold 90°/90°

Possibilities of combination

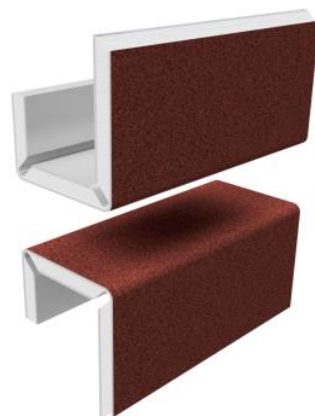
Combination of 2 types of milling gives 3 different types of panels:



easy fiX 90°+135°



easy fiX 135°+135°

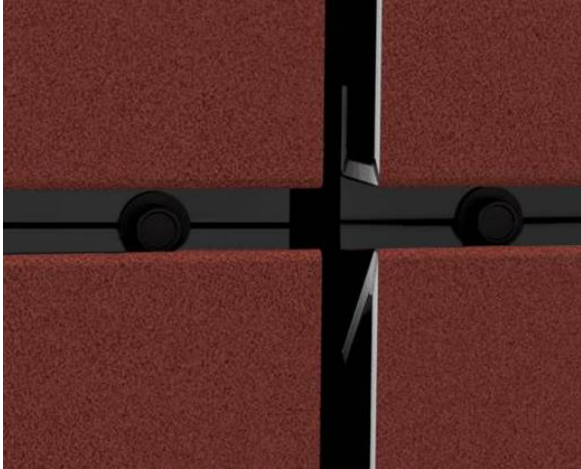


easy fiX 90°+90°

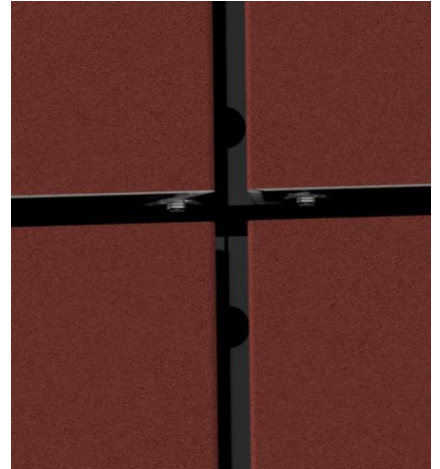
GENERAL INFORMATION

Horizontal and vertical installation

ALUCOBOND® easy fiX panels can be installed with horizontal or vertical layout, and can also be mixed horizontal and vertical together.



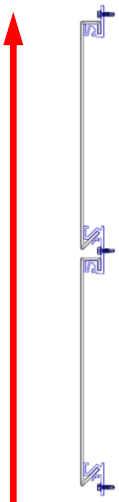
Horizontal layout



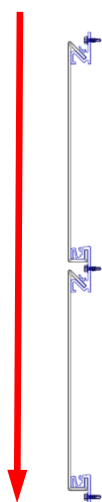
Vertical layout

Types of installation

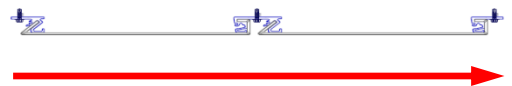
There are 3 possible types of installation:



From bottom to top



From top to bottom

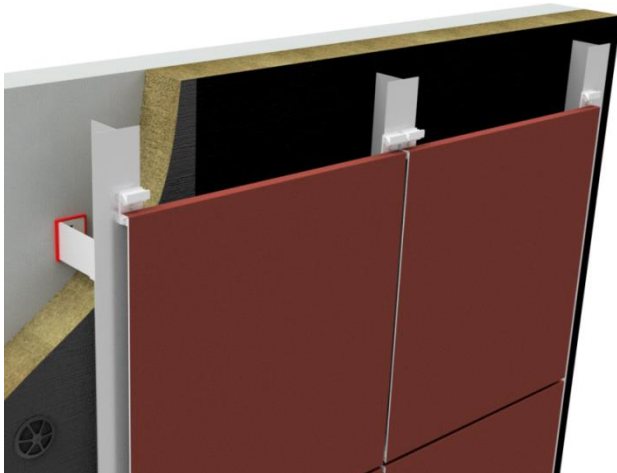


From left to right (and reverse)

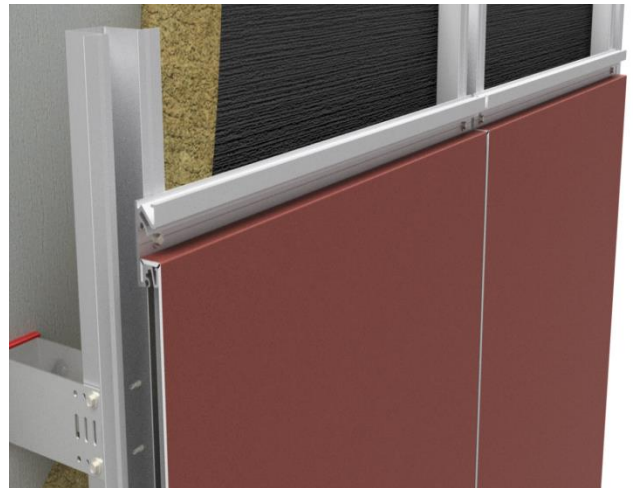
GENERAL INFORMATION

Profiles

- easy fiX panels can be clamped with short profiles or with continuous one.
- Possible to buy short profiles (60mm) or long profile (4 or 6 meters), blank or black anodised.



Point fixings



Linear fixing

Various Layouts

Optionally, the layout of the easy fiX cassettes can be horizontal and / or vertical. Thus leaving architectural freedom.

Excellent edge finish

The folding is made from a V-groove, the bending of the returns is easy with the finest rendering.

Invisible fixings

The clamping solution, both simple and economical, without adding rivets, gives an excellent visual rendering.

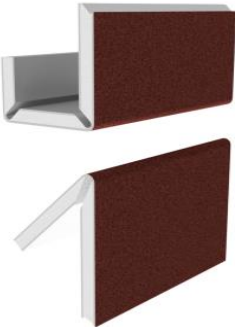
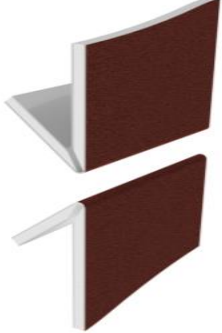
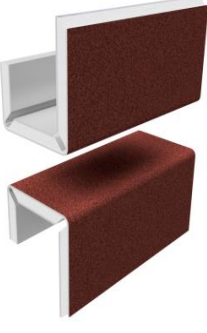
Compact system

Without rivets, the cassette thickness is reduced to 31mm, limiting the size of the cladding.

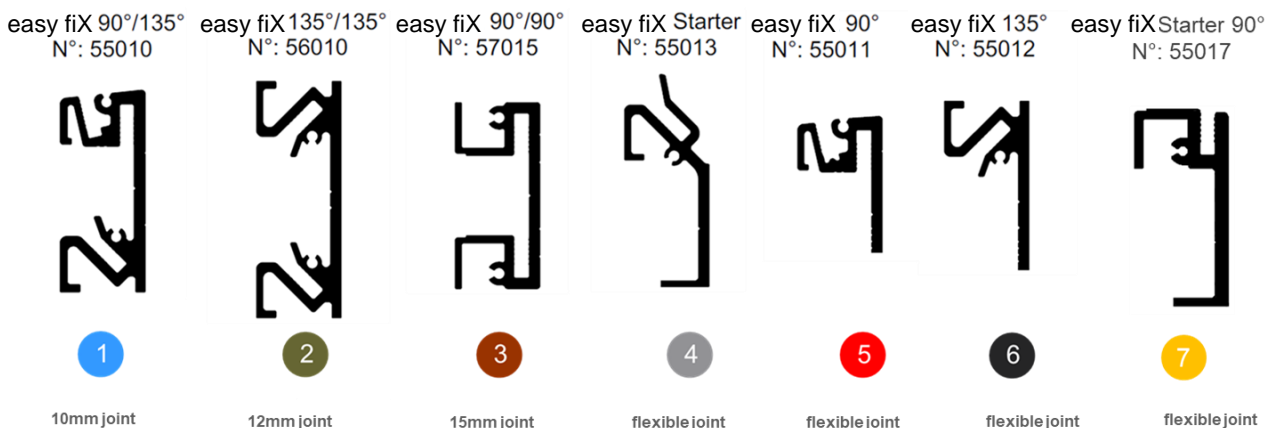
COMBINATIONS

Fixings

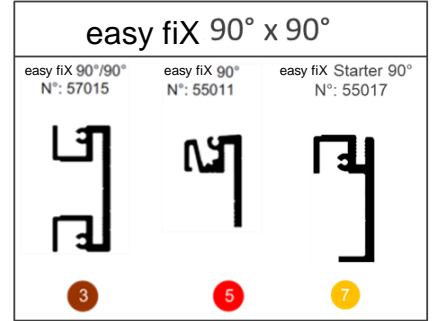
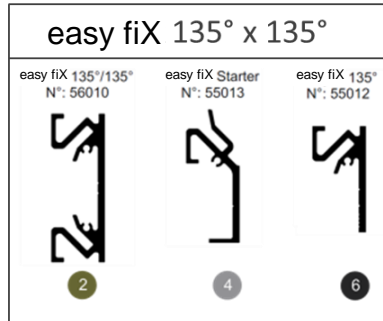
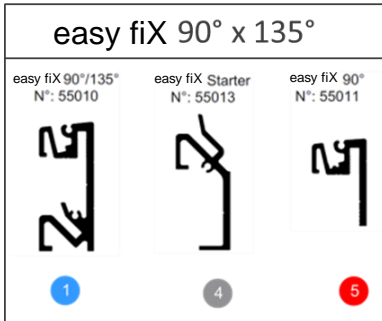
Combination of 2 types of milling gives 3 different types of tray panels:

		
<ul style="list-style-type: none"> • 3 milling lines/panel • Better leveling • Folding of easy fiX elements has a positive effect on environmental soiling on the front side • Up to 10mm joint • Linear and punctual fixings • Not possible with Reflect 405 	<ul style="list-style-type: none"> • 2 milling lines/panel • Easy folding process • Folding of easy fiX elements has a positive effect on environmental soiling on the front side • Up to 12mm joint • Linear and punctual fixings • Not possible with Reflect 405 	<ul style="list-style-type: none"> • 4 milling lines/panel • Better leveling • Cassette appearance • Folding of easy fiX elements has a positive effect on environmental soiling on the front side • Up to 15mm joint • Only punctual fixings • Possible with Reflect 405

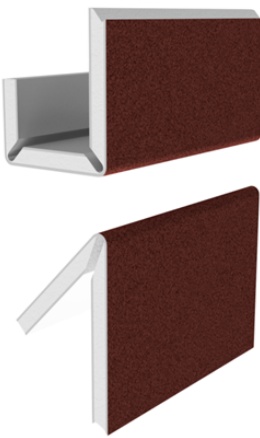

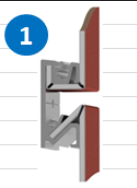
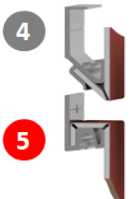

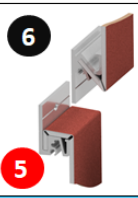

7 Profiles resulting of the different combinations of folds



COMBINATIONS



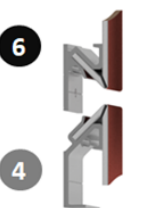



Appearance 135°/90°

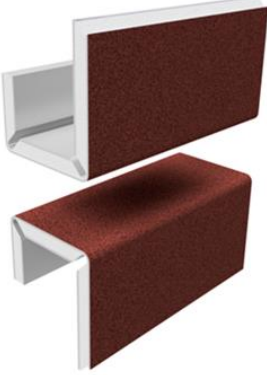



Appearance 135°/90°	Installation		Support minimum width	Joint	Fixing	
	bottom to top	top to bottom			Point	Continuous
			40mm	10mm	✓	✓
			40mm	flexible	✓	✓
			100mm	flexible	✓	✗

COMBINATIONS

Appearance 135°/135°

Appearance 135°/135°	Installation		Support minimum width	Joint	Fixing	
	bottom to top	top to bottom			Point	Continuous
	2		40mm	12mm	✓	✓
	6		40mm	flexible	✓	✓
	6		100mm	flexible	✓	✗

Appearance 90°/90°

Appearance 90°/90°	Installation		Support minimum width	Joint	Fixing	
	bottom to top	top to bottom			Point	Continuous
	3		40mm	≥15mm	✓	✗
	5		100mm	flexible	✓	✗
	7		40 mm	flexible	✓	✗

FABRICATION

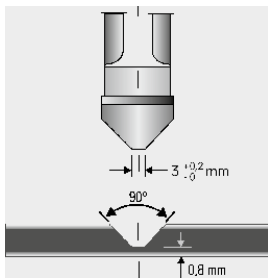
Appearance 90°/135°

Appearance 90°/135°	Installation		Support minimum width	Joint	Fixing	
	bottom to top	top to bottom			Point	Continuous
Variants			40mm	flexible	✓	✓
			40mm	flexible	✓	✓

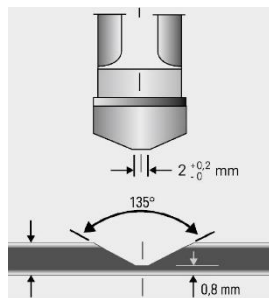
Geometry of milling tools

easy fiX tray panels are simply made with 2 types of milling lines:

Geometry for vertical saw blade

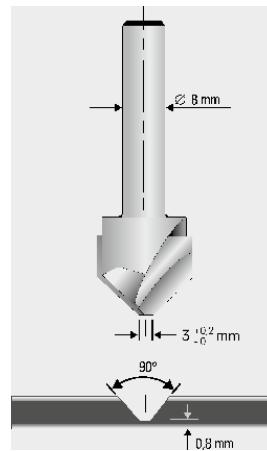


V-groove 90°

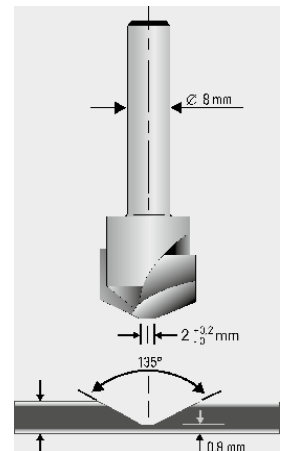


V-groove 135°

Geometry for CNC machine



V-groove 90°



V-groove 135°

FABRICATION

Folding table

The folding table must have the same length than the panel.



The table is too short!



The edge is not straight!



The table is bigger than the panel

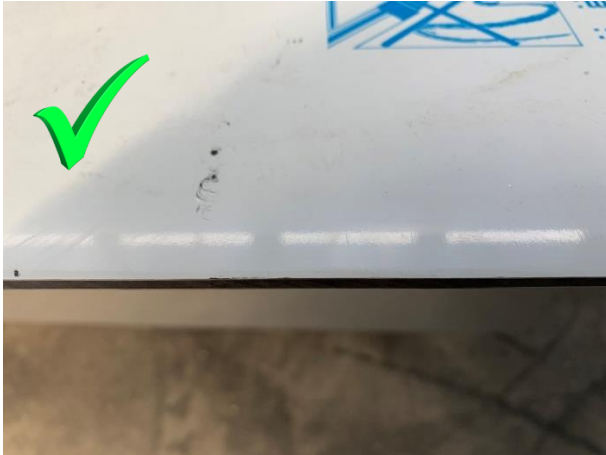


The edge is straight

FABRICATION

Folding technique

The protective foil should be well cut for a better folding.



Easyfix 90°
N°: 55011

Folding technique

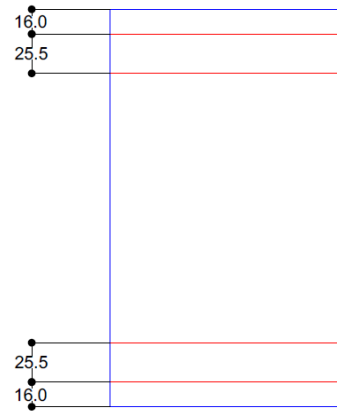
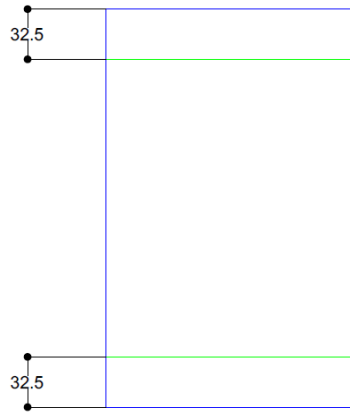
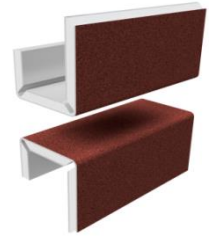
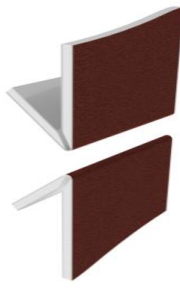
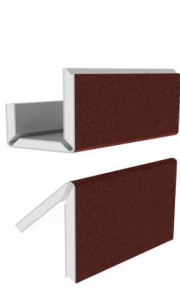
- The easy fiX 90° profile can be used as a bending aid.
- Punch the edge of ALUCOBOND® panel (120mm width)
- Then insert the panel into the profile and use it as a bending tool



FABRICATION

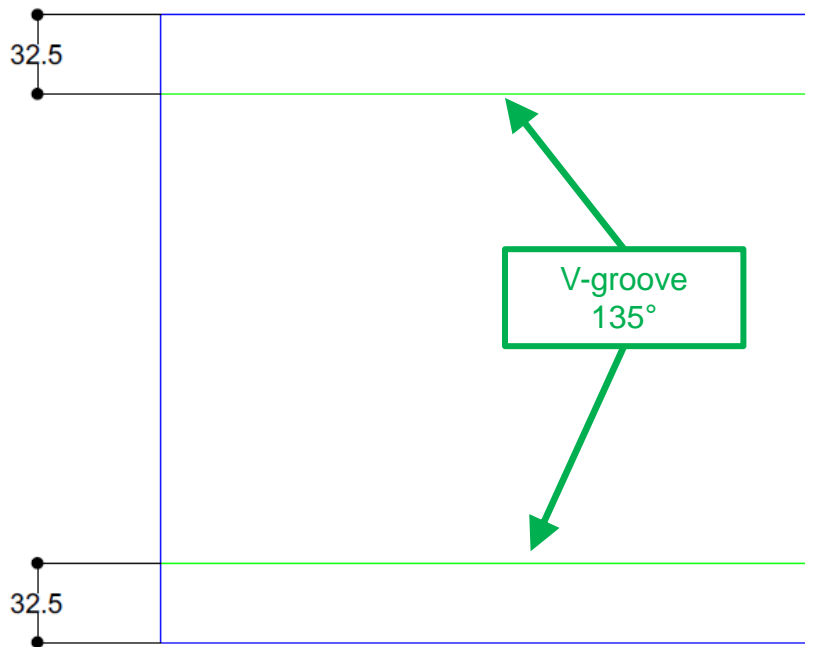
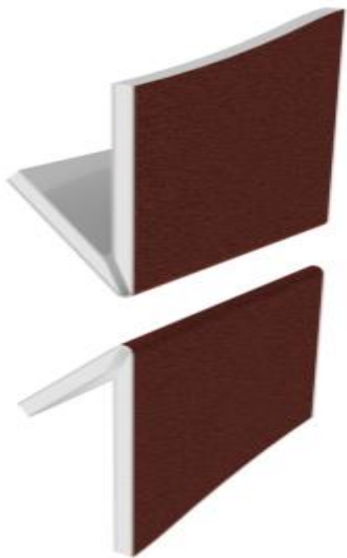
Position of the routing lines

- Combination of 2 types of milling gives 3 different types of tray panels.



easy fiX 135°/135°

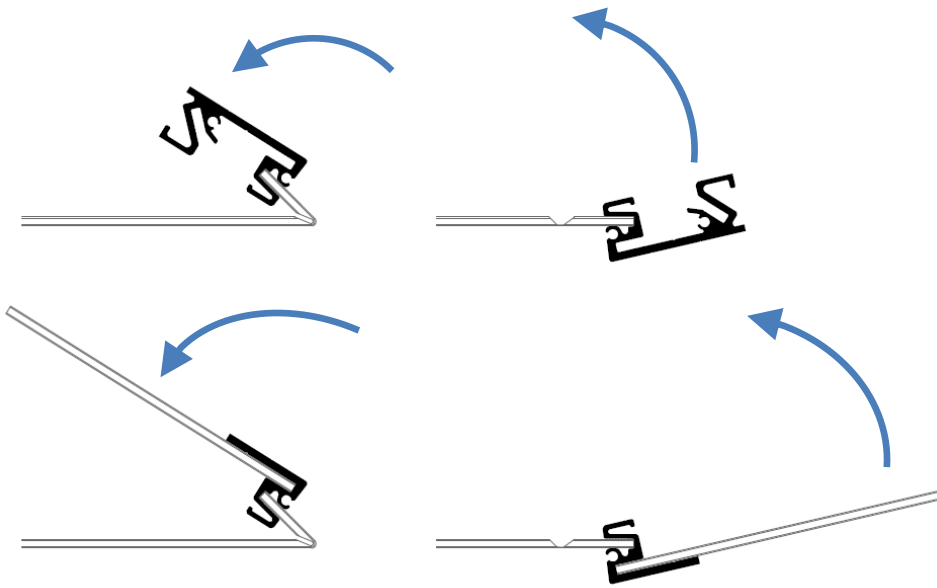
Position of the routing lines



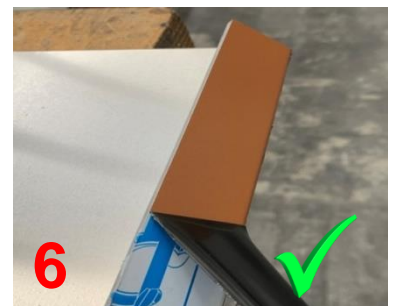
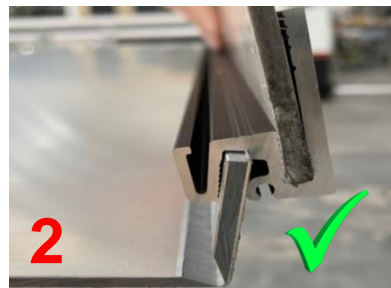
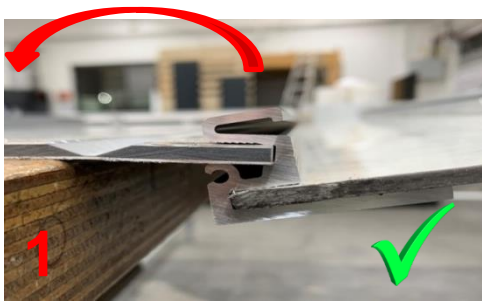
easy fiX 135°/135°

Folding technique

- 2 types of fold = 2 folding techniques
- Simple folding 135°



- Position of the profile to make simple folding 135°
- Then cut the protective foil with the 3AC remover



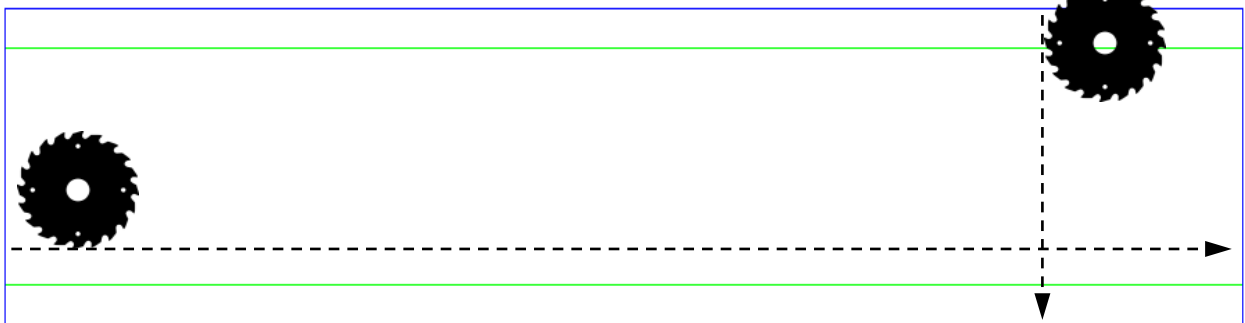
easy fiX 135°/135°

Cut-to-size

1st step : Draw the cut lines on the rear side of the panel.



2nd step : Cut-to-size following the cut lines.



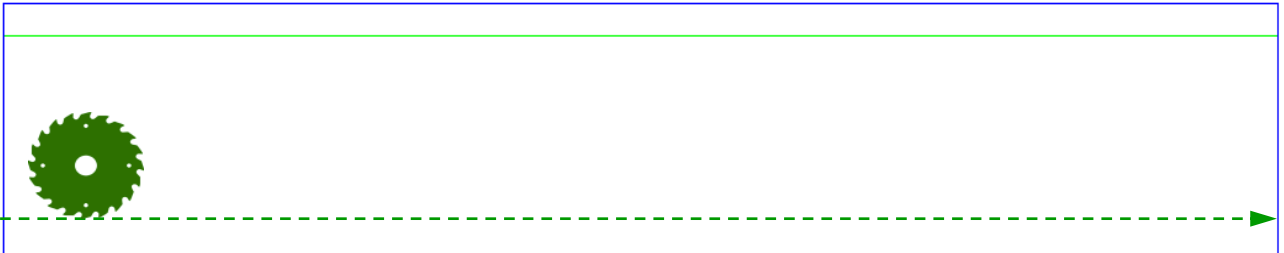
- Cut the panel with hand saw cutting machine Festool PF 1200 E-plus ALUCOBOND®.



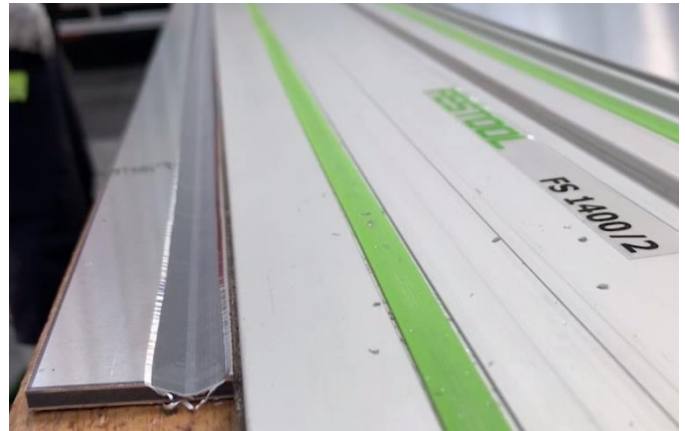
easy fiX 135°/135°

Cut-to-size

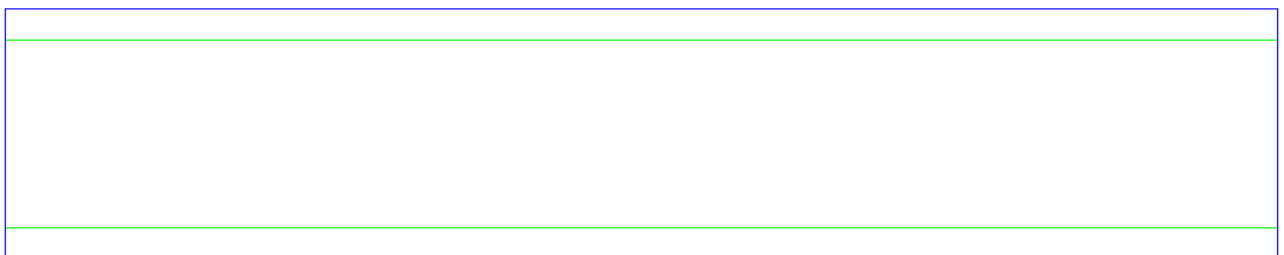
3rd step : creating a new V-groove 135°



- Position the hand milling machine Festool PF 1200 E-plus ALUCOBOND® or TSC 55 REB ALUCOBOND® and mill following the line.



- The panel is now at the correct size to finalize facade.



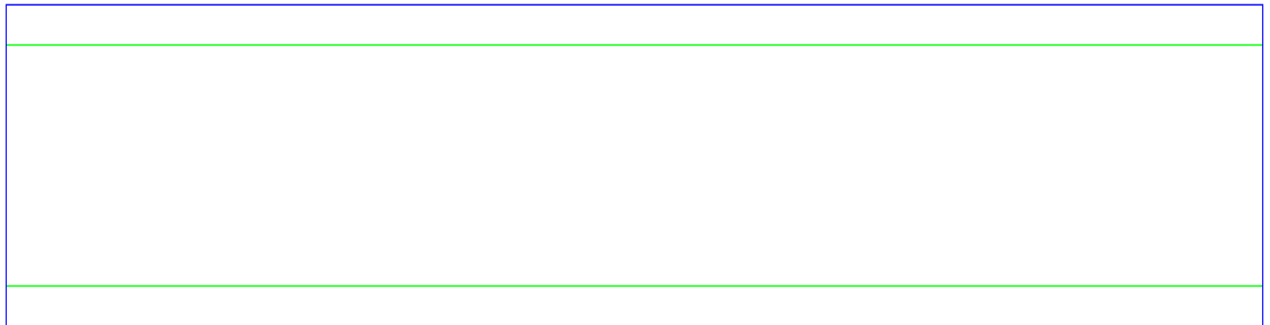
easy fiX 135°/135°

Cut-to-size

- The edges can be deburred to avoid cuts during the handling



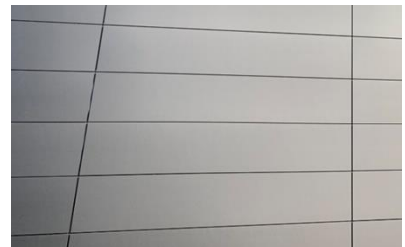
- The last panels can be delivered on the building site, bigger than necessary and with only one side milled.



easy fiX 135°/135°

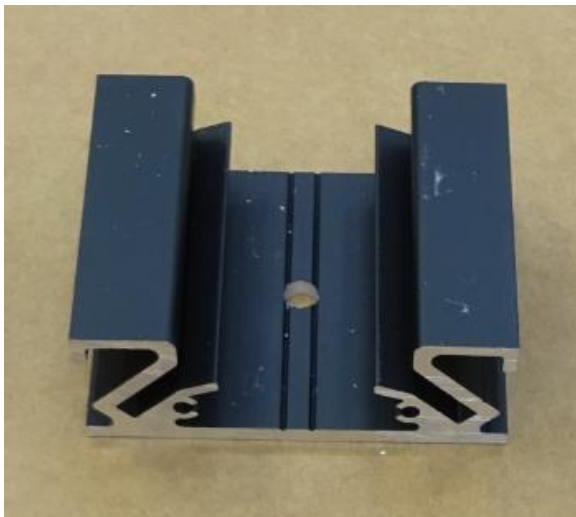
Cut-to-size

- In case trapeze shape, you can cut little piece of folds with the trimmer “original Lowe” (www.original-lowe.de) in case of parallelogram or trapeze shapes.



Hole diameter on profiles

- The short profiles must be 60mm length and have 1 countersunk hole $\text{Ø}6\text{mm}$. The long profile must have 1 hole $\text{Ø}6\text{mm}$ to create a fix point, and the others must be slot holes $6 \times 20\text{mm}$, for thermal expansion issues.



easy fiX 135°/135°

Fixings

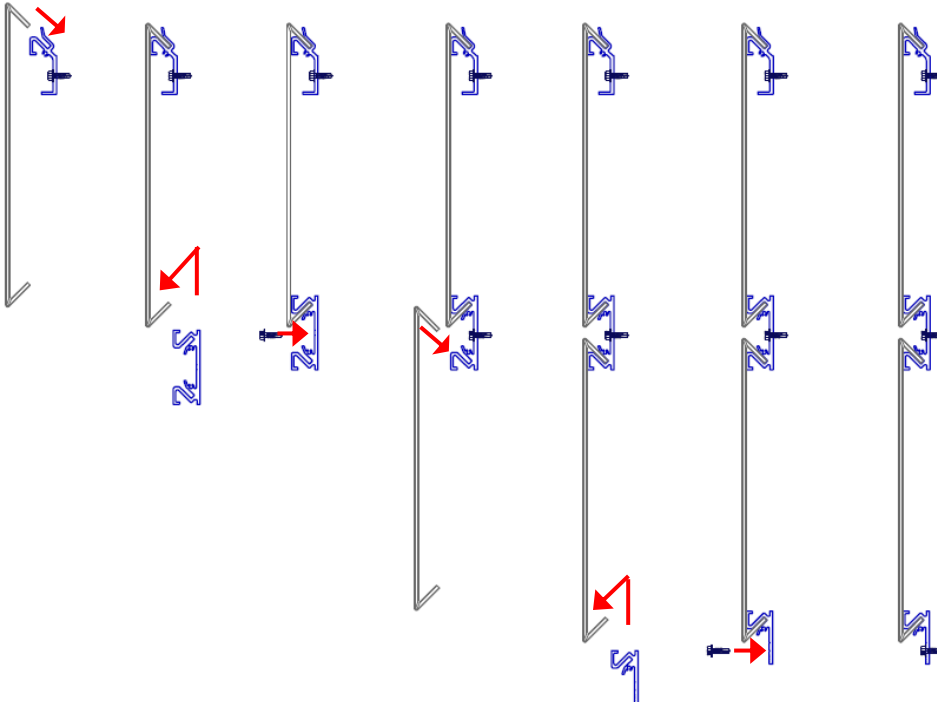
In the countries where national approval is mandatory, screws must have approval for examples:

Screws for aluminium substructure:

- Ejot:
 - JT4-6-5,5x22
 - JT9-VARIO
 - JT4-FR-4-4,8x19
- SFS:
 - SDA5
 - SFS 12–16 ACM Countersunk screw (Ref. 1550984)
- Hilti:
 - S-AD x1 LPS5 5,5 xL
 - S -AD x1 LSS 5,5xL
 - S-MD x1 LSS 5,5 xL

Installation – horizontal layout – from top to bottom

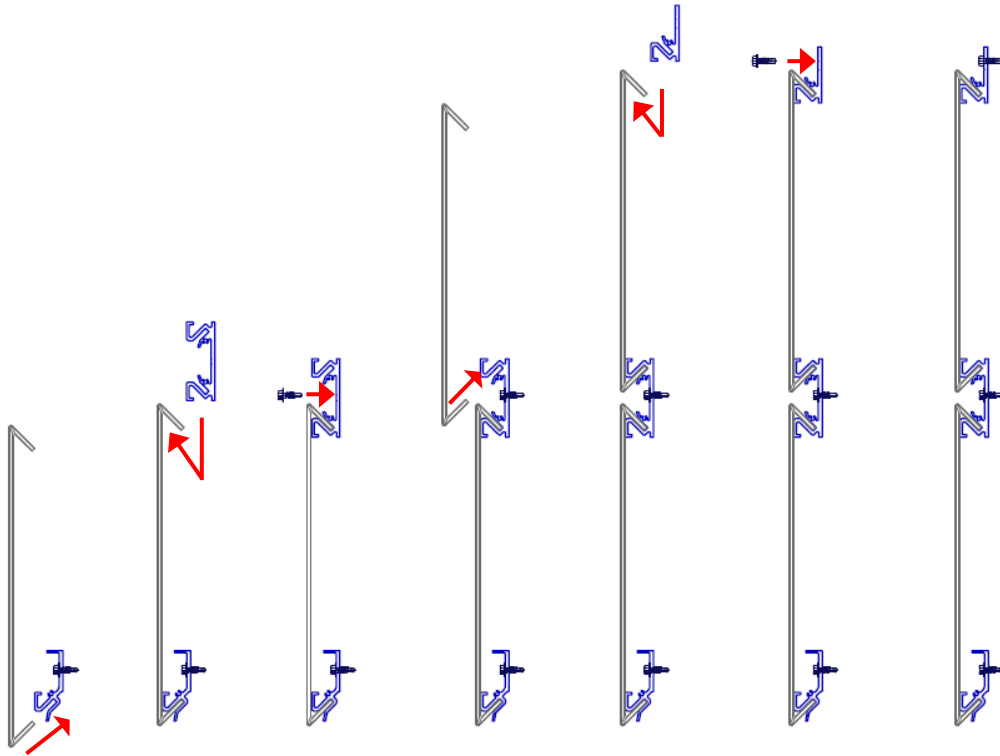
- easy fiX panels can be installed horizontally from top to bottom
- The installation is the same than from bottom to top



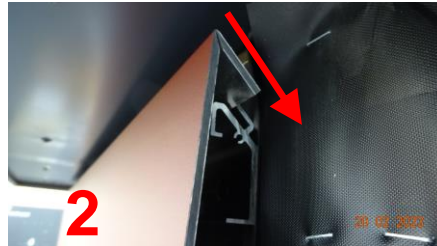
easy fiX 135°/135°

Installation – horizontal layout – from bottom to top

- easy fiX panels can be installed horizontally from bottom to top
- The installation is the same than from top to bottom (reversed panel/profile)



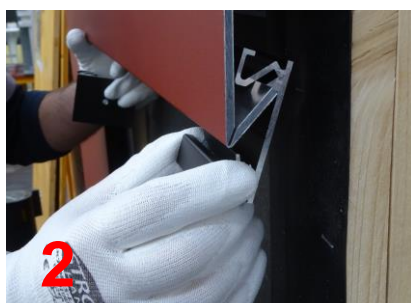
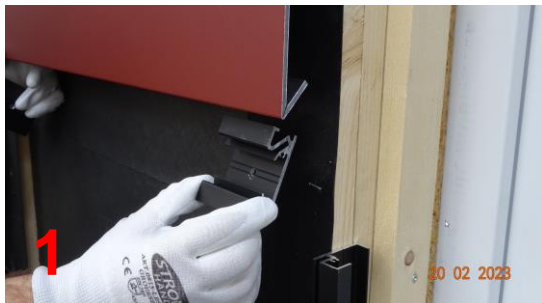
- Level the starting profiles, then insert the panel into the profiles



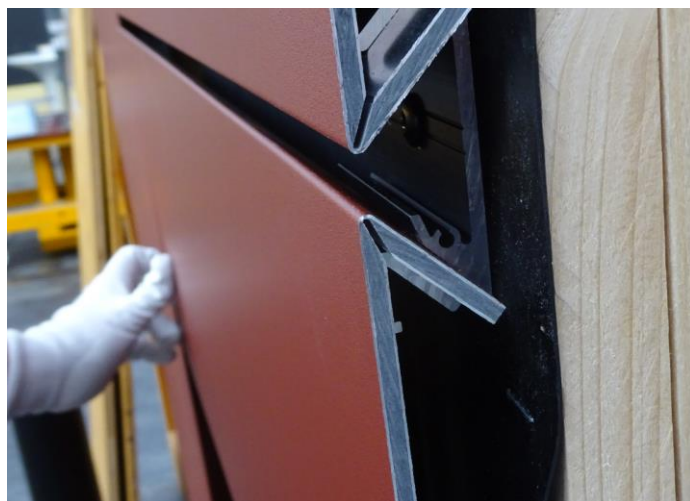
easy fiX 135°/135°

Installation – horizontal layout – from top to bottom

- Insert the profiles into the bottom fold and slide it in front of the support



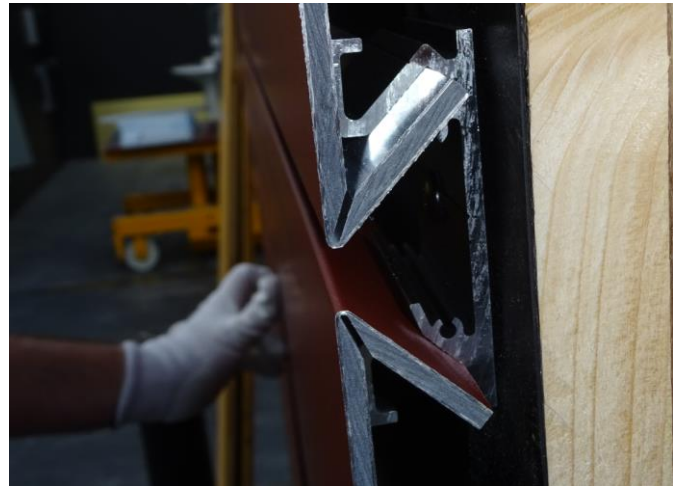
- Insert the panel into the profiles



easy fiX 135°/135°

Installation – horizontal layout – from top to bottom

- Insert the panel into the profiles



- Insert the end profile into the bottom fold and slide it in front of the support



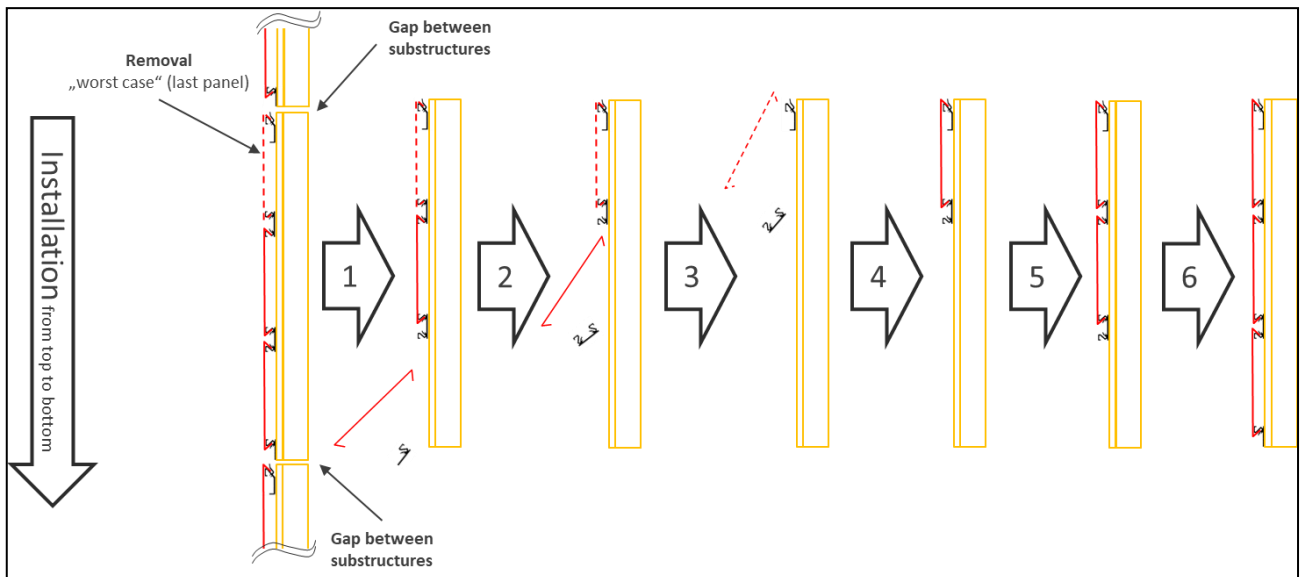
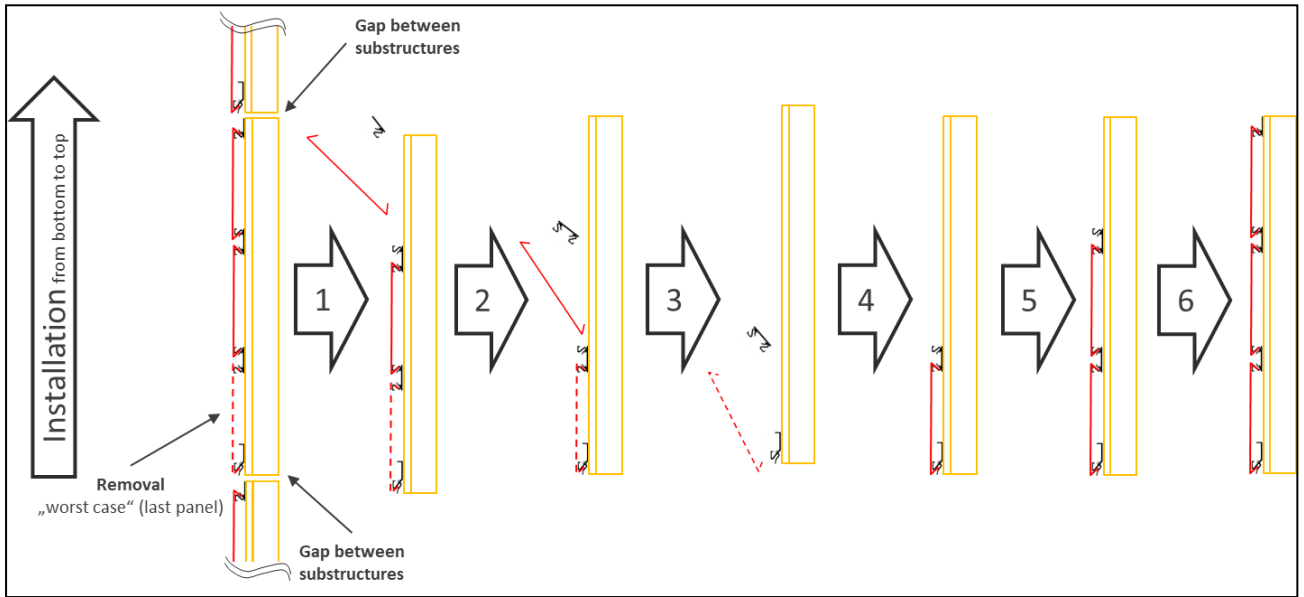
easy fiX 135°/135°

Fixed points –for point fixing

- Position screw between profile and panel
- Screw in the screw without touching the panel



easy fiX 135°/135° – Removal



easy fiX 135°/135°

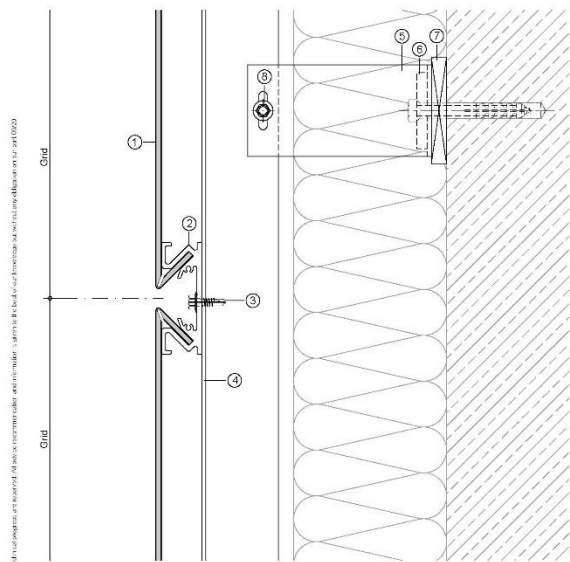
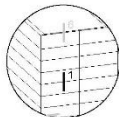
Technical details – horizontal layout

- Horizontal joint

ALUCOBOND®

Fascia, easy fiX Panels - Horizontal Layout
- Short fixing profiles

Horizontal joint (Section 1-1) M 1:2



- ① ALUCOBOND
- ② easy fiX 135°/135° Profile Nr 58010 (Short piece L=60 mm)
- ③ Self-tapping screw or self-drilling screw
- ④ T-/L-section
- ⑤ Wall bracket (L / U)
- ⑥ Extruded Al-liner
- ⑦ Plastic board (thermal separation)
- ⑧ Self-drilling screw

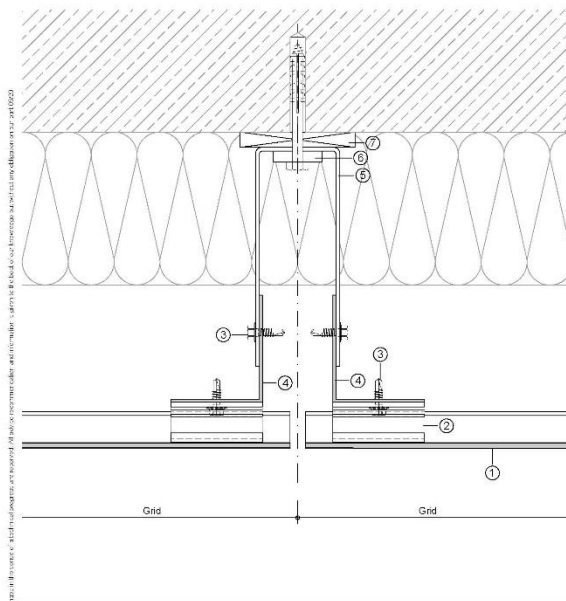
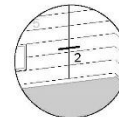
Part 3 3.11A

ALUCOBOND®

Fascia, easy fiX Panels - Horizontal Layout
- Short fixing profiles

Vertical joint (Section 2-2) M 1:2

Vertical section see page 3.10A



- ① ALUCOBOND
- ② easy fiX 135°/135° Profile Nr 58010 (Short piece L=60 mm)
- ③ Self-tapping screw or self-drilling screw
- ④ T-/L-section
- ⑤ Wall bracket (L / U)
- ⑥ Extruded Al-liner
- ⑦ Plastic board (thermal separation)

Part 3 3.21B

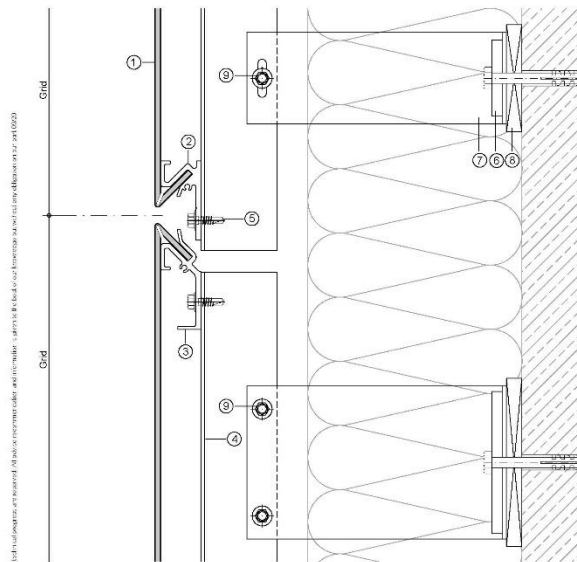
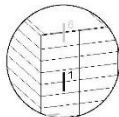
Technical details – horizontal layout

- Horizontal joint

ALUCOBOND®

Fascia, easy fiX Panels - Horizontal Layout
- Short fixing profiles

Horizontal joint (Section 1-1) M 1:2



- ① ALUCOBOND
② easy fiX 135° Profile 55012 (Short piece L=80 mm)
③ easy fiX 135° Profile 55013 (Short piece L=80 mm)
④ T-/L-section
⑤ Self-tapping screw or self-drilling screw

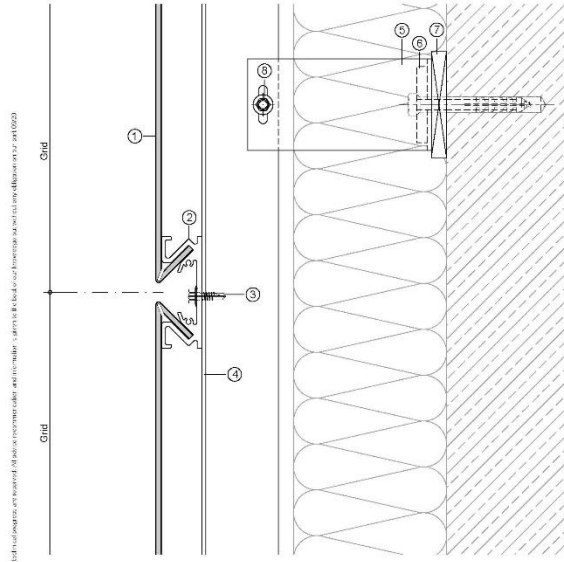
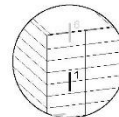
- ⑥ Extruded Al-liner
⑦ Wall bracket (L / U)
⑧ Plastic board (thermal separation)
⑨ Self-drilling screw

Part 3 3.11C

ALUCOBOND®

Fascia, easy fiX Panels - Horizontal Layout
- Short fixing profiles

Horizontal joint (Section 1-1) M 1:2



- ① ALUCOBOND
② easy fiX 135°/135° Profile Nr 55010 (Short piece L=80 mm)
③ Self-tapping screw or self-drilling screw
④ T-/L-section

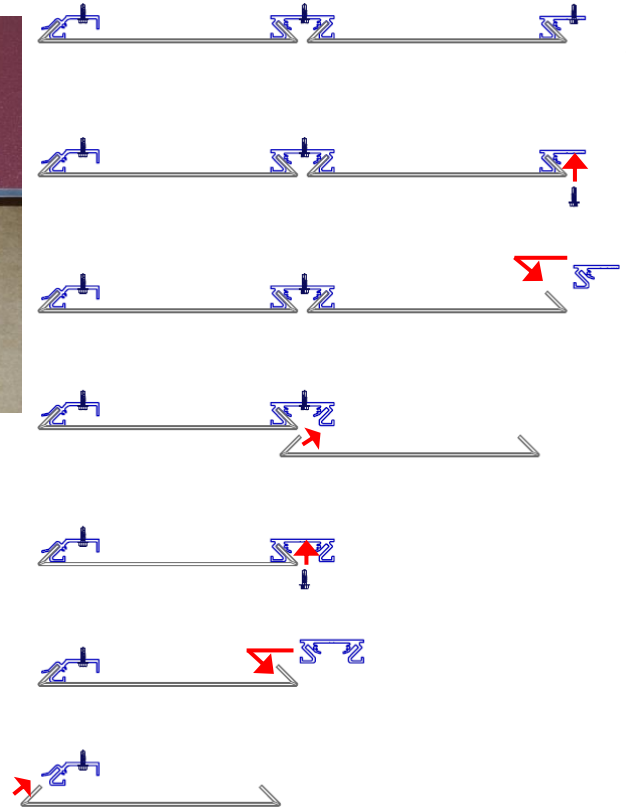
- ⑤ Wall bracket (L / U)
⑥ Extruded Al-liner
⑦ Plastic board (thermal separation)
⑧ Self-drilling screw

Part 3 3.11A

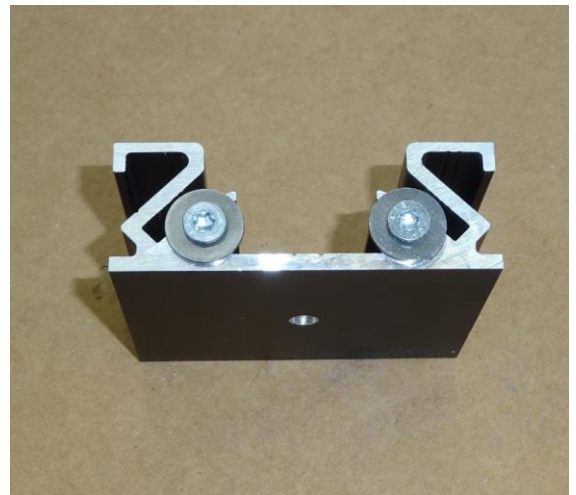
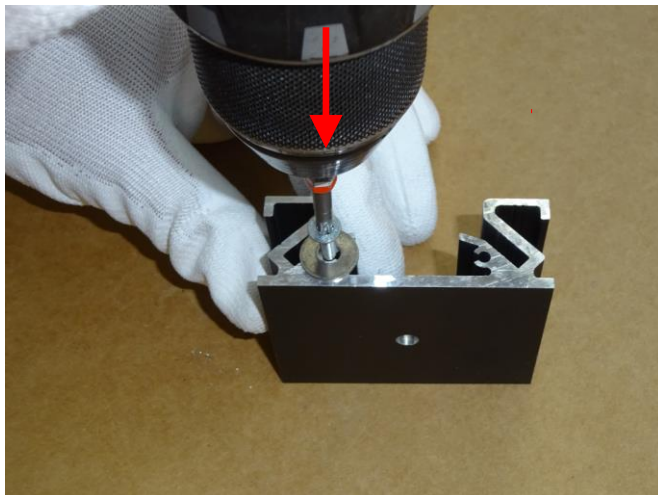
easy fiX 135°/135°

Installation – vertical layout

- easy fiX panels can be installed vertically (no fixed point required)



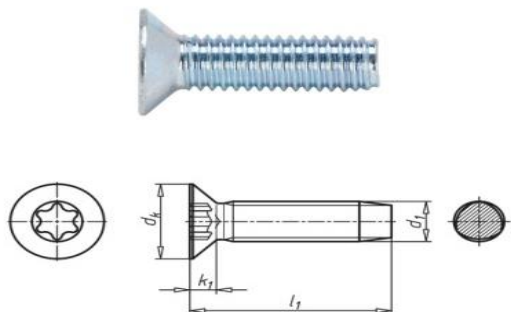
- There are channels on each easy fiX profiles, they can be used to fix washers and screws, in order to support the panels.



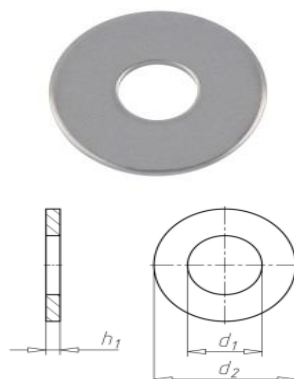
easy fiX 135°/135°

Installation – vertical layout

- Support for vertical panels

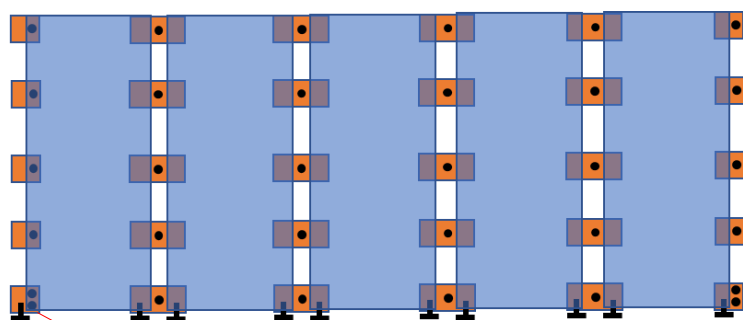


GEFU® thread-forming screw with Taptite 2000® thread
Stainless steel A2 bright TX countersunk head
SHR-SEKPF-TT2000-TX20-A2-M4.0X16
TAPTITE2000



Washer stainless steel
h=1,2mm d1=5,3mm d2=15mm

- Level the starting profiles, then insert the panel into the profiles

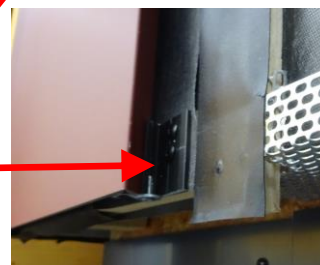


2 screws for the starter profile only at the bottom and at the beginning

2 screws for the end profile only at the bottom and at the end



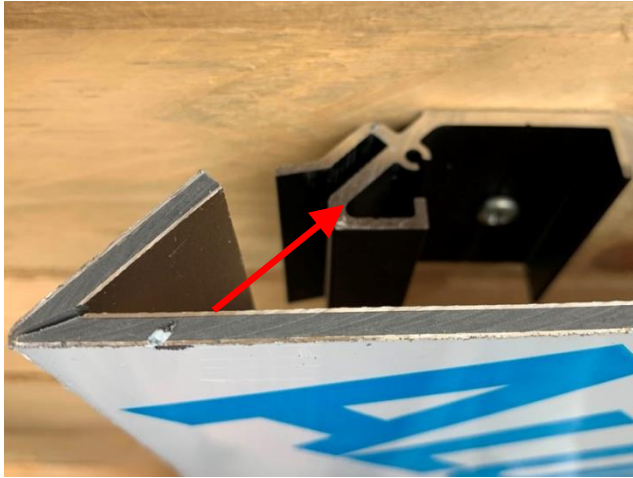
2 screws for the starter profile below



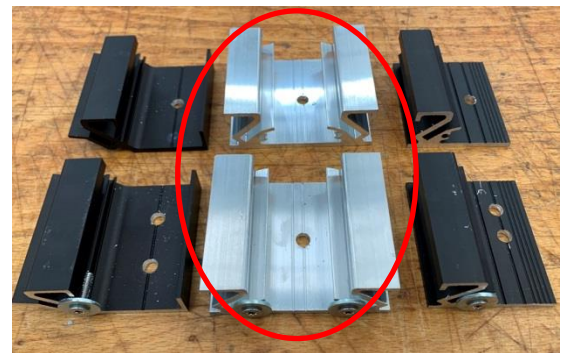
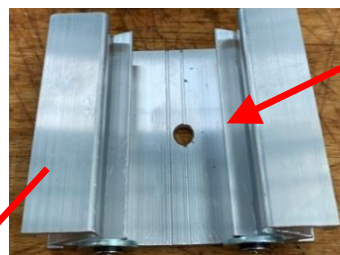
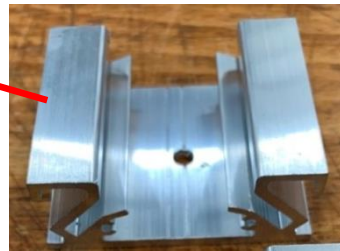
easy fiX 135°/135°

Installation – vertical layout

- Insert the panel into the starting profiles



- Insert the profiles into the fold on the right

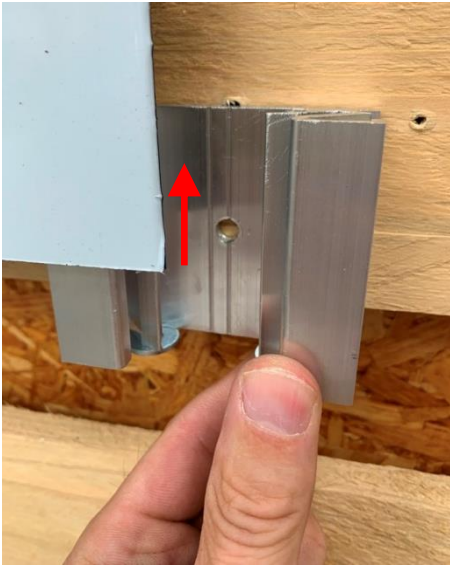


Only 1 screw for intermediate profiles

easy fiX 135°/135°

Installation – vertical layout

- Slide the profile in front of the support, only 1 screw is required for the bottom intermediate profiles



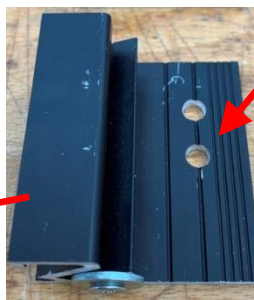
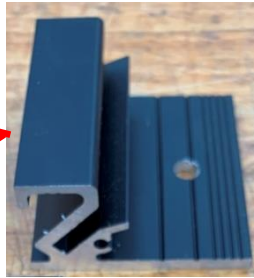
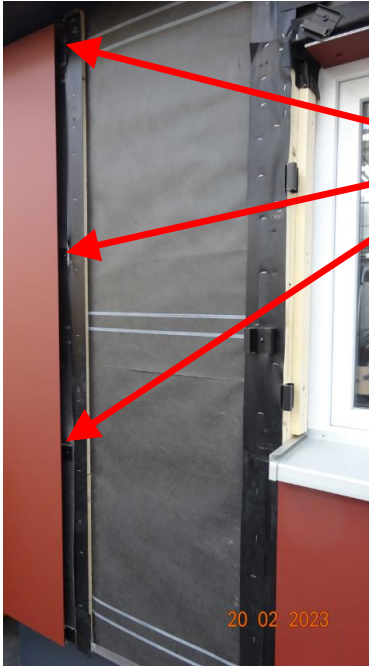
- Insert the panel into the profiles



easy fiX 135°/135°

Installation – vertical layout

- Insert the end profiles into the fold on the right



2 screws for the end profile at bottom

- Slide the end profile in front of the support, 2 screws are required for the bottom profile



easy fiX 135°/135°

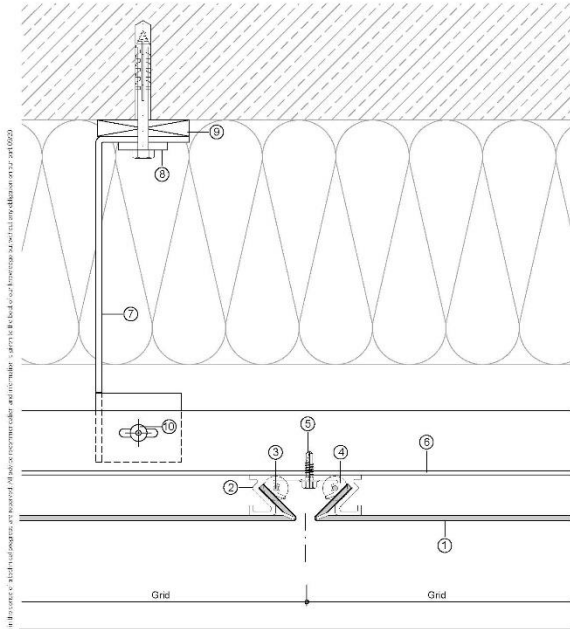
Technical details – vertical layout

- Vertical joint

ALUCOBOND®
Fascia, easy fiX Panels - Vertical Layout
- Short fixing profiles

Vertical joint (Section 2-2) M 1:2

Vertical section see page 3.10

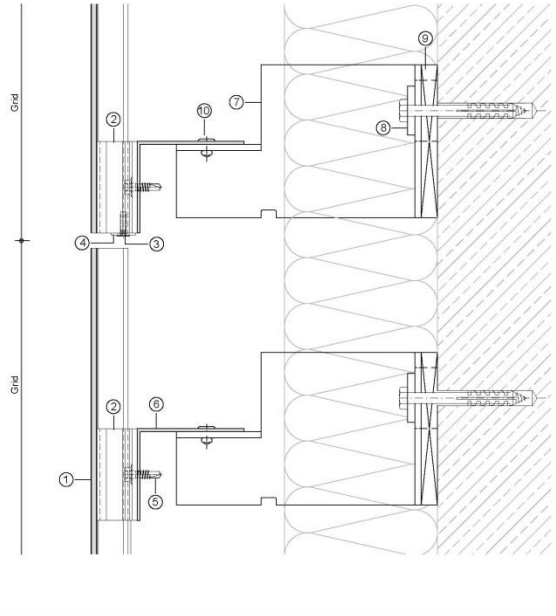


- | | |
|----------------------------------------------------------|--------------------------------------------|
| ① ALUCOBOND | ⑧ L-section |
| ② easy fiX 135°/135° Profile 56010 (Short piece L=60 mm) | ⑦ Wall bracket for horizontal substructure |
| ③ Screw M4x16 (WÜRTH GEFU TT2000) | ⑥ Extruded Al-liner |
| ④ Stainless steel washer Ø=16 mm | ⑤ Plastic board (thermal separation) |
| ⑤ Self-tapping screw or self-drilling screw | ⑩ Aluminium Blind rivet |

Part 4 3.20

ALUCOBOND®
Fascia, easy fiX Panels - Vertical Layout
- Short fixing profiles

Horizontal joint (Section 1-1) M 1:2



- | | |
|----------------------------------------------------------|--------------------------------------------|
| ① ALUCOBOND | ⑧ L-section |
| ② easy fiX 135°/135° Profile 56010 (Short piece L=60 mm) | ⑦ Wall bracket for horizontal substructure |
| ③ Screw M4x16 (WÜRTH GEFU TT2000) | ⑥ Extruded Al-liner |
| ④ Stainless steel washer Ø=16 mm | ⑤ Plastic board (thermal separation) |
| ⑤ Self-tapping screw or self-drilling screw | ⑩ Aluminium Blind rivet |

Part 4 3.10

Next & Beyond.
ALUCOBOND®



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info@alucobond.com
www.alucobond.com

COMPOSITES